

Work Order ID 128259

Tuesday, January 13, 2015 1:39:00 PM

128259

Page 1

Item ID: D4975-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bracket

Start Date: 1/13/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/20/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLS Date: 1-13-14 Tooling: _____

Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4975	A
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100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg

Prog rev: ADwg rev: A

6061-063

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

DAS
38
9-89

FEB 04 2015

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Item ID: D4975-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bracket
 Start Date: 1/13/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 1/20/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC7-Inspect Chemical Conversion Coat	0.00							DAS 38 9-89
160									
QC	Memo	0.00							
Quality Control									
170	Identify as per dwg & Stock Location: <u>W9 003</u>	0.00							DAS 27 9-89 FEB 09 2015
170									
Packaging	Memo	0.00							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

MLJ 15-02-09
15.2.9

Picklist Print

Tuesday, January 13, 2015 1:39:03 PM

Work Order ID: 128259

128259

Parent Item: D4975-1

D4975-1

Parent Item Name: Bracket

Start Date: 1/13/2015

Required Date: 1/20/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.06.13 AS PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063		Purchased			No		sf	123.9148		1			

M6061T6S 063

6061-T6 .063 Sheet

01/15/02/03

Location

Loc Qty

Loc Code

MAT021

123.9148

M128941

18.5

M129845

30.8353

M130096

25

M130745

49.5795

2430

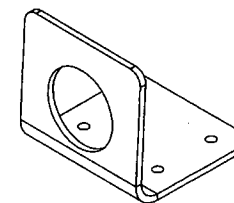
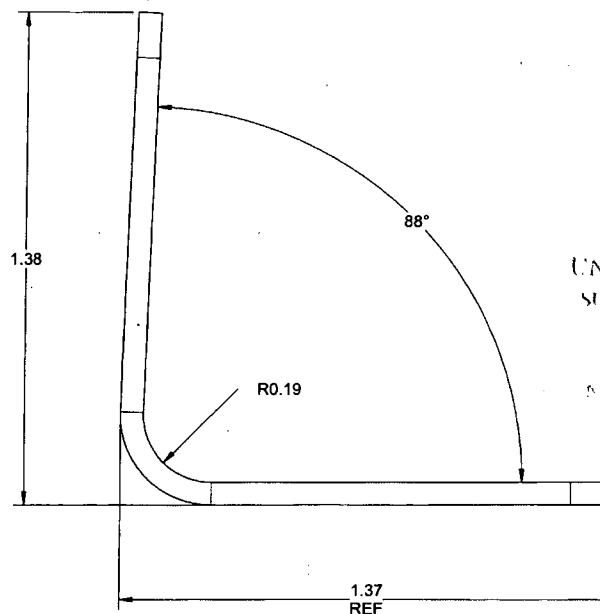
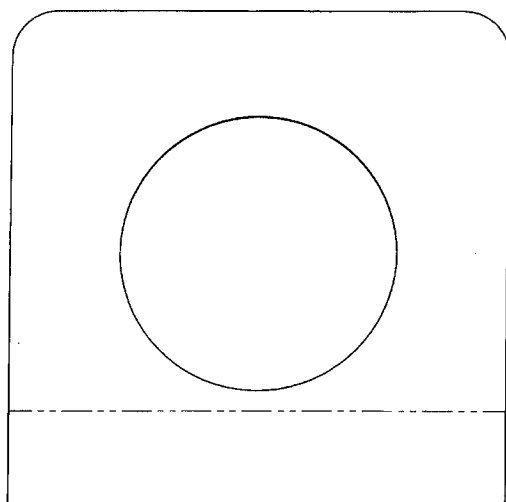
8 7 6 5 4 3 2 1

D

C

B

A



UNCONTROLLED
SUBJECT TO CHANGE
128259 MJS
1501-14

D4975-1 BRACKET
(MAKE FROM D4975-1F)

RELEASED
2014-06-11

NOTES:

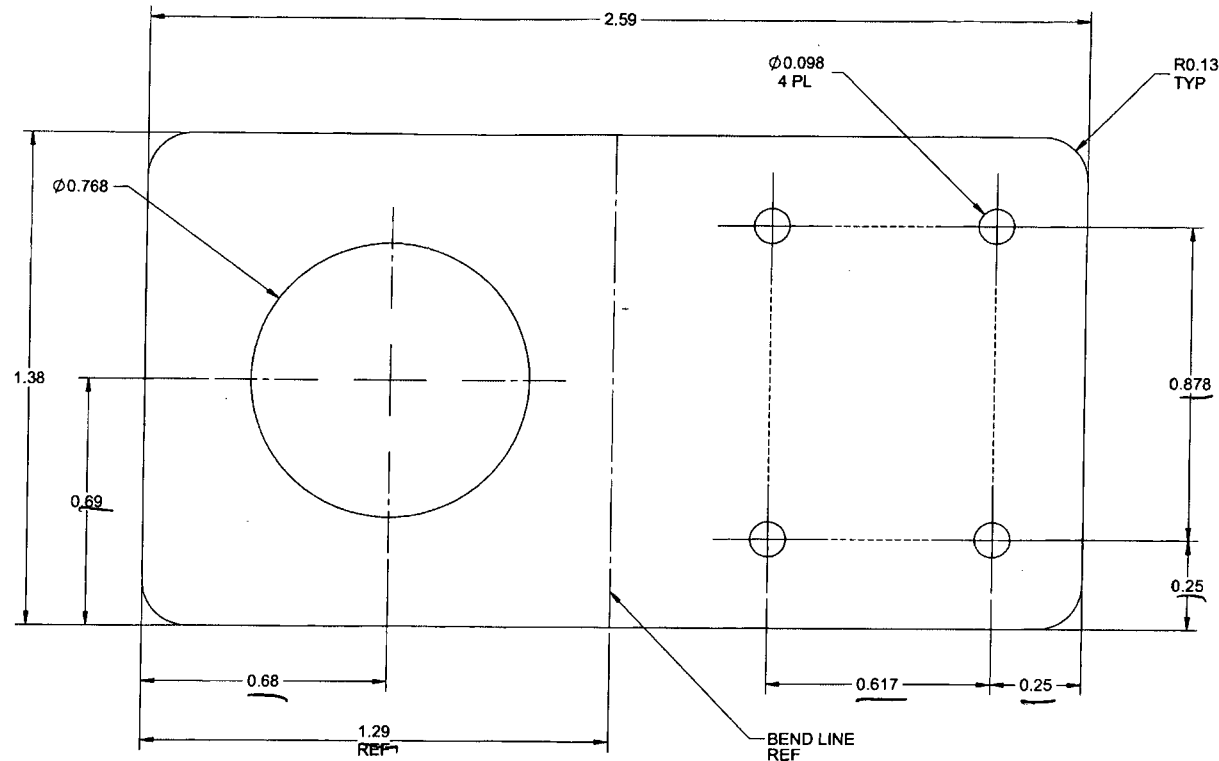
- 1) MATERIAL: MADE FROM D4975-1F
- 2) FINISH: APPLY CHEMICAL CONVERSION COATING PER QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

APPROVED

A NEW RELEASE		ML	13.11.12
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4975 REV. A SHEET 1 OF 2 TITLE BRACKET SCALE NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
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CHECKED	AP		
MFG. APPR.	JLM		
APPROVED	MP		
DE APPR.	DS		
DATE	13.11.12		

8 7 6 5 4 3 2 1

GRAIN
DIRECTION



D4975-1F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

APPROVED

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2014-06-11